

Figure 1: Recommended joint design.

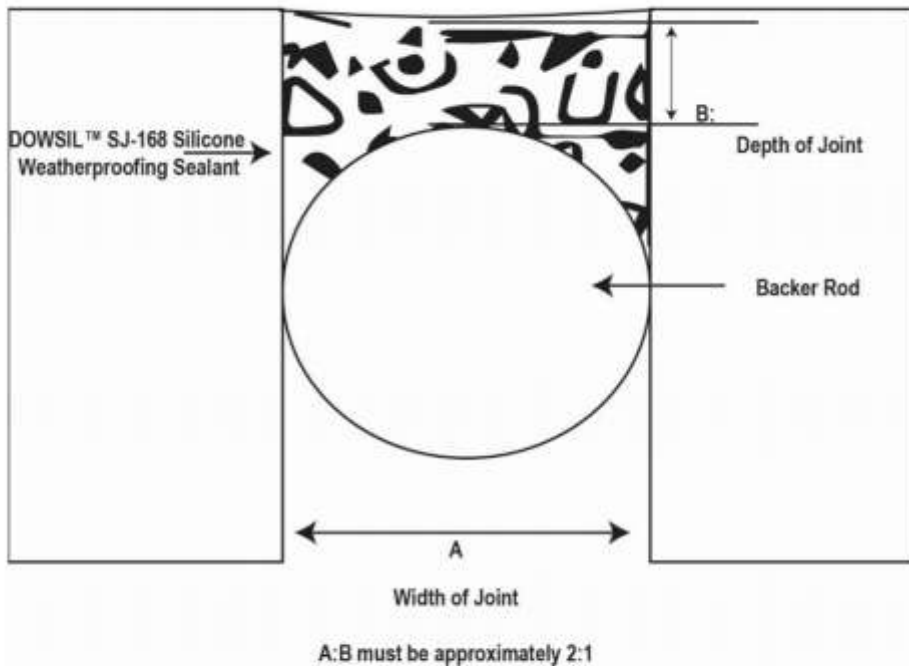


Table 1: Estimated sealant consumption* for joints of various dimensions.

Application length per piece of (590 ml) DOWSIL SJ-168 Silicone Weatherproofing Sealant (m).

Joint Depth (mm)	Width of joint (mm)						
	6	8	10	12	15	20	25
6	16.2 m	12.3 m	9.8 m	8.2 m	6.5 m	4.9 m	3.9 m
8	N/O	9.2 m	7.4 m	6.4 m	4.9 m	3.7 m	2.9 m
10	N/O	N/O	5.9 m	4.9 m	3.9 m	2.9 m	2.4 m
12	N/O	N/O	N/O	4.1 m	3.3 m	2.4 m	2.0 m

*The actual consumption of sealant varies depending on the joint design, position of backing material, tooling technology and building site wastage.